

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Acecut 5929 Cutting fluid

Revision date: 18.03.2022

Product code: BO5002837

Page 1 of 7

SECTION 1: Identification of the substance/mixture and of the company/undertaking
1.1. Product identifier

Acecut 5929 Cutting fluid

Further trade names

BO 5002807S, Sample

BO 5002830, 5 l

BO 5002807, 30 l

BO 5002837, 200 l

BO 5002843, 1000 l

UFI: A9SG-N0CF-X00J-NCAN

1.2. Relevant identified uses of the substance or mixture and uses advised against
Use of the substance/mixture

cutting fluid

1.3. Details of the supplier of the safety data sheet

Company name:	BOHLE AG	
Street:	Dieselstr. 10	
Place:	42781 Haan	
Telephone:	+49 2129 5568-0	Telefax: +49 2129 5568-282
e-mail:	info@bohle.de	
Contact person:	Dr. Martin Schade	Telephone: +49 2129 5568-300
e-mail:	MSDS@bohle.de	
Internet:	www.bohle.com	
Responsible Department:	Chemie	

1.4. Emergency telephone number: Emergency CONTACT (24-Hour-Number): GBK GmbH +49 (0)6132-84463

SECTION 2: Hazards identification
2.1. Classification of the substance or mixture
Regulation (EC) No 1272/2008

Asp. Tox. 1; H304

Full text of hazard statements: see SECTION 16.

2.2. Label elements
Regulation (EC) No 1272/2008
Hazard components for labelling

Hydrocarbons, C11-C14, n-alkane, isoalkanes, cyclics, <2% aromatics

Signal word: Danger

Pictograms:

Hazard statements

H304 May be fatal if swallowed and enters airways.

Precautionary statements

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P331	Do NOT induce vomiting.
P405	Store locked up.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Acecut 5929 Cutting fluid

Revision date: 18.03.2022

Product code: BO5002837

Page 2 of 7

P501 Dispose of contents/container to hazardous or special waste collection point.

Special labelling of certain mixtures

EUH066 Repeated exposure may cause skin dryness or cracking.

SECTION 3: Composition/information on ingredients
3.2. Mixtures
Chemical characterization

Petroleum distillates

Hazardous components

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
64742-47-8	Hydrocarbons, C11-C14, n-alkane, isoalkanes, cyclics, <2% aromatics			80-100%
	926-141-6		01-2119456620-43	
	Asp. Tox. 1; H304			
5131-66-8	3-butoxypropan-2-ol, propylene glycol monobutyl ether			<10%
	225-878-4	603-052-00-8	01-2119475527-28	
	Skin Irrit. 2, Eye Irrit. 2; H315 H319			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
	Specific Conc. Limits, M-factors and ATE		
64742-47-8	926-141-6	Hydrocarbons, C11-C14, n-alkane, isoalkanes, cyclics, <2% aromatics	80-100% %
	dermal: LD50 = >5000 mg/kg; oral: LD50 = >5000 mg/kg		

SECTION 4: First aid measures
4.1. Description of first aid measures
General information

First aider: Pay attention to self-protection!
 Move out of dangerous area.
 Take off contaminated clothing and shoes immediately.

After inhalation

Remove casualty to fresh air and keep warm and at rest.
 If symptoms persist, call a physician.

After contact with skin

Wash off with soap and plenty of water.
 If symptoms persist, call a physician.

After contact with eyes

Rinse thoroughly with plenty of water, also under the eyelids. Remove contact lenses, if present and easy to do. Continue rinsing.
 Consult a physician.

After ingestion

Rinse mouth thoroughly with water.
 Do NOT induce vomiting.
 Call a physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

May be fatal if swallowed and enters airways.
 @1501.B015620

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Acecut 5929 Cutting fluid

Revision date: 18.03.2022

Product code: BO5002837

Page 3 of 7

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Carbon dioxide (CO₂)
Extinguishing powder
alcohol resistant foam
Water spray jet

Unsuitable extinguishing media

high volume water jet

5.2. Special hazards arising from the substance or mixture

Heating or fire can release toxic gas.
Carbon dioxide, Carbon monoxide

5.3. Advice for firefighters

Standard procedure for chemical fires.
Self-contained respirator (breathing apparatus)

Additional information

Use water spray to cool unopened containers.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures****General advice**

Use personal protective equipment.

6.2. Environmental precautions

Do not flush into surface water or sanitary sewer system.
Do not allow to enter into soil/subsoil.
In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

6.3. Methods and material for containment and cleaning up**Other information**

Provide adequate ventilation.
Prevent spread over a wide area (e.g. by containment or oil barriers).
Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Collect in closed and suitable containers for disposal. Dispose of waste according to applicable legislation.

6.4. Reference to other sections

Personal protection equipment: see section 8
Disposal: see section 13

SECTION 7: Handling and storage**7.1. Precautions for safe handling****Advice on safe handling**

Provide adequate ventilation as well as local exhaust at critical locations.
To avoid risks to man and the environment, comply with the instructions for use.

Advice on protection against fire and explosion

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Usual measures for fire prevention.
Take precautionary measures against static discharges.
Vapours can form explosive mixtures with air.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Acecut 5929 Cutting fluid

Revision date: 18.03.2022

Product code: BO5002837

Page 4 of 7

Advice on general occupational hygiene

- Do not breathe vapours or spray mist.
- Avoid contact with skin, eyes and clothing. Take off all contaminated clothing immediately.
- Wash hands before breaks and immediately after handling the product.
- When using do not eat or drink. Do not smoke.
- Keep away from food, drink and animal feedingstuffs.

7.2. Conditions for safe storage, including any incompatibilities
Requirements for storage rooms and vessels

- Keep container tightly closed in a cool, well-ventilated place.
- Store in a place accessible by authorized persons only.
- Protect from direct sunlight.

Hints on joint storage

- Do not store together with oxidizing agents

Further information on storage conditions

- Recommended storage temperature: 5 - 40°C

7.3. Specific end use(s)

cutting fluid

SECTION 8: Exposure controls/personal protection
8.1. Control parameters
DNEL/DMEL values

CAS No	Substance			
DNEL type	Exposure route	Effect	Value	
5131-66-8	3-butoxypropan-2-ol, propylene glycol monobutyl ether			
Worker DNEL, long-term	dermal	systemic	44 mg/kg bw/day	
Worker DNEL, long-term	inhalation	systemic	270,5 mg/m ³	

PNEC values

CAS No	Substance	
Environmental compartment	Value	
5131-66-8	3-butoxypropan-2-ol, propylene glycol monobutyl ether	
Freshwater	0,525 mg/l	
Marine water	0,0525 mg/l	
Freshwater sediment	2,36 mg/kg	
Marine sediment	0,236 mg/kg	
Soil	0,16 mg/kg	

8.2. Exposure controls
Appropriate engineering controls

- Provide adequate ventilation as well as local exhaust at critical locations.

Individual protection measures, such as personal protective equipment
Eye/face protection

- safety glasses with side-shields conforming to EN166

Hand protection

- The selected protective gloves have to satisfy the specifications of EU Directive 89/689/EEC and the standard EN 374 derived from it.
- Glove material: Butyl caoutchouc (butyl rubber), NBR (Nitrile rubber)
- Take note of the information given by the producer concerning permeability and break through times, and of

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Acecut 5929 Cutting fluid

Revision date: 18.03.2022

Product code: BO5002837

Page 5 of 7

special workplace conditions (mechanical strain, duration of contact).

Skin protection

When handling with chemical substances, protective clothing with CE-labels including the four control digits must be worn.

EN 13034 (type 6 limited splash-tight)

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment. Combination filtering device

Respirator with filter for organic vapour, Recommended Filter type: A-P2

Environmental exposure controls

Do not flush into surface water or sanitary sewer system.

Do not allow to enter into soil/subsoil.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

SECTION 9: Physical and chemical properties
9.1. Information on basic physical and chemical properties

Physical state:	liquid
Colour:	colourless
Odour:	like: Hydrocarbons

Test method
Changes in the physical state

Melting point/freezing point: < -20 °C

Boiling point or initial boiling point and boiling range: >190 °C

Flash point: 71 °C ISO 2719

Lower explosion limits: 0,6 vol. %

Upper explosion limits: 7 vol. %

Auto-ignition temperature: >270 °C DIN 51794

Self-ignition temperature not auto-flammable

pH-Value: not applicable

Viscosity / dynamic: 3 mPa·s DIN 54453
(at 20 °C)

Viscosity / kinematic: 2 mm²/s
(at 40 °C)

Water solubility: insoluble

Density (at 20 °C): 0,79 g/cm³ DIN 51757

9.2. Other information

Vapours can form explosive mixtures with air.

SECTION 10: Stability and reactivity
10.1. Reactivity

No hazardous reaction when handled and stored according to provisions.

10.2. Chemical stability

The mixture is chemically stable under recommended conditions of storage, use and temperature.

10.3. Possibility of hazardous reactions

Vapours can form explosive mixtures with air.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Acecut 5929 Cutting fluid

Revision date: 18.03.2022

Product code: BO5002837

Page 6 of 7

10.4. Conditions to avoid

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Protect from direct sunlight.

10.5. Incompatible materials

oxidizing agents

10.6. Hazardous decomposition products

No decomposition if used as directed.

SECTION 11: Toxicological information
11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008
Acute toxicity

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
64742-47-8	Hydrocarbons, C11-C14, n-alkane, isoalkanes, cyclics, <2% aromatics				
	oral	LD50 >5000 mg/kg	Rat	OECD 401	
	dermal	LD50 >5000 mg/kg	Rabbit	OECD 402	

Irritation and corrosivity

May cause eye irritation with susceptible persons.

Aspiration hazard

May be harmful if swallowed and enters airways.

SECTION 12: Ecological information
12.1. Toxicity

This product has no known eco-toxicological effects.

12.3. Bioaccumulative potential

Bioaccumulation is unlikely.

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

The substance in the mixture does not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

Do not flush into surface water or sanitary sewer system.

Avoid subsoil penetration.

SECTION 13: Disposal considerations
13.1. Waste treatment methods
Disposal recommendations

Can be incinerated, when in compliance with local regulations.

Contaminated packaging

Dispose of completely emptied containers as combustible waste or metal waste depending on the material.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Acecut 5929 Cutting fluid

Revision date: 18.03.2022

Product code: BO5002837

Page 7 of 7

SECTION 14: Transport information
Land transport (ADR/RID)

14.1. UN number or ID number: No dangerous good in sense of this transport regulation.

14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

No dangerous good in sense of this transport regulation.

14.7. Maritime transport in bulk according to IMO instruments

No dangerous good in sense of this transport regulation.

Other applicable information

Not dangerous goods in the meaning of ADR/RID, ADNR, IMDG-Code, ICAO/IATA-DGR

SECTION 15: Regulatory information
15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 75

2004/42/EC (VOC): 100%

National regulatory information

Water hazard class (D): 1 - slightly hazardous to water

15.2. Chemical safety assessment

For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information
Changes

This data sheet contains changes from the previous version in section(s): 1,2,9,14.

Classification for mixtures and used evaluation method according to Regulation (EC) No. 1272/2008 [CLP]

Classification	Classification procedure
Asp. Tox. 1; H304	Calculation method

Relevant H and EUH statements (number and full text)

H304 May be fatal if swallowed and enters airways.
 H315 Causes skin irritation.
 H319 Causes serious eye irritation.
 EUH066 Repeated exposure may cause skin dryness or cracking.

Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)