

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Verifix 2K Silicone Primer

Revision date: 18.08.2023

Product code: BO5500510P

Page 1 of 10

SECTION 1: Identification of the substance/mixture and of the company/undertaking
1.1. Product identifier

Verifix 2K Silicone Primer

Further trade names

part of Set

BO 5500510, 1 kg

BO 5500513, 5 kg

BO 5500516, 50 kg

BO 5500518, 100 ml Primer

UFI: DT2F-PQ7M-39R3-7FEF

1.2. Relevant identified uses of the substance or mixture and uses advised against
Use of the substance/mixture

Adhesion promotor

1.3. Details of the supplier of the safety data sheet

Company name:	BOHLE AG	
Street:	Dieselstr. 10	
Place:	D-42781 Haan	
Telephone:	+49 2129 5568-0	Telefax: +49 2129 5568-282
e-mail:	info@bohle.de	
Contact person:	Dr. Martin Schade	Telephone: +49 2129 5568-300
e-mail:	MSDS@bohle.de	
Internet:	www.bohle.com	
Responsible Department:	Chemie	

1.4. Emergency telephone number: Emergency CONTACT (24-Hour-Number): GBK GmbH +49 (0)6132-84463

SECTION 2: Hazards identification
2.1. Classification of the substance or mixture
Regulation (EC) No 1272/2008

Flam. Liq. 2; H225

Asp. Tox. 1; H304

Skin Irrit. 2; H315

STOT SE 3; H336

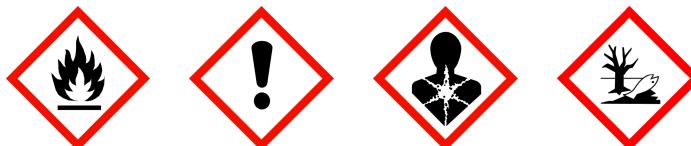
Aquatic Chronic 2; H411

Full text of hazard statements: see SECTION 16.

2.2. Label elements
Regulation (EC) No 1272/2008
Hazard components for labelling

Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane

Signal word: Danger

Pictograms:

Hazard statements

H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Verifix 2K Silicone Primer

Revision date: 18.08.2023

Product code: BO5500510P

Page 2 of 10

H315 Causes skin irritation.
 H336 May cause drowsiness or dizziness.
 H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
 P280 Wear protective gloves/protective clothing/eye protection/face protection.
 P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.
 P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
 P403+P235 Store in a well-ventilated place. Keep cool.

Labelling of packages where the contents do not exceed 125 ml
Pictograms:

Hazard statements

H304

Precautionary statements

P301+P310

SECTION 3: Composition/information on ingredients
3.2. Mixtures
Chemical characterization

HYDROGENATED POLY(C6-12 OLEFIN)

Hazardous components

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
64742-49-0	Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane			> 90 %
	921-024-6		01-2119475514-35	
	Flam. Liq. 2, Skin Irrit. 2, STOT SE 3, Asp. Tox. 1, Aquatic Chronic 2; H225 H315 H336 H304 H411			
110-54-3	n-hexane			< 2 %
	203-777-6	601-037-00-0	01-2119480412-44	
	Flam. Liq. 2, Repr. 2, Skin Irrit. 2, STOT SE 3, STOT RE 2, Asp. Tox. 1, Aquatic Chronic 2; H225 H361f H315 H336 H373 H304 H411			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	
64742-49-0	921-024-6	Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane	> 90 %
		inhalation: LC50 = >20 mg/l (vapours); dermal: LD50 = >2000 mg/kg; oral: LD50 = >5000 mg/kg	
110-54-3	203-777-6	n-hexane	< 2 %
		STOT RE 2; H373: >= 5 - 100	

SECTION 4: First aid measures
4.1. Description of first aid measures

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Verifix 2K Silicone Primer

Revision date: 18.08.2023

Product code: BO5500510P

Page 3 of 10

General information

First aider: Pay attention to self-protection!
Move out of dangerous area.
Take off contaminated clothing and shoes immediately.

After inhalation

Remove casualty to fresh air and keep warm and at rest.
If symptoms persist, call a physician.

After contact with skin

Wash off with soap and plenty of water.
If symptoms persist, call a physician.

After contact with eyes

Rinse thoroughly with plenty of water, also under the eyelids. Remove contact lenses, if present and easy to do. Continue rinsing.
Consult a physician.

After ingestion

Rinse mouth thoroughly with water.
Do NOT induce vomiting.
Call a physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

May be fatal if swallowed and enters airways.
@1501.B015620

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Carbon dioxide (CO₂)
Extinguishing powder
alcohol resistant foam
Water spray jet

Unsuitable extinguishing media

high volume water jet

5.2. Special hazards arising from the substance or mixture

Heating or fire can release toxic gas.
Carbon dioxide, Carbon monoxide

5.3. Advice for firefighters

Standard procedure for chemical fires.
Self-contained respirator (breathing apparatus)

Additional information

Use water spray to cool unopened containers.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures****General advice**

Use personal protective equipment.

6.2. Environmental precautions

Do not flush into surface water or sanitary sewer system.
Do not allow to enter into soil/subsoil.
In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Verifix 2K Silicone Primer

Revision date: 18.08.2023

Product code: BO5500510P

Page 4 of 10

6.3. Methods and material for containment and cleaning up
Other information

Provide adequate ventilation.
Prevent spread over a wide area (e.g. by containment or oil barriers).
Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Collect in closed and suitable containers for disposal. Dispose of waste according to applicable legislation.

6.4. Reference to other sections

Personal protection equipment: see section 8
Disposal: see section 13

SECTION 7: Handling and storage
7.1. Precautions for safe handling
Advice on safe handling

Provide adequate ventilation as well as local exhaustion at critical locations.
To avoid risks to man and the environment, comply with the instructions for use.

Advice on protection against fire and explosion

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Usual measures for fire prevention.
Take precautionary measures against static discharges.
Vapours can form explosive mixtures with air.

Advice on general occupational hygiene

Do not breathe vapours or spray mist.
Avoid contact with skin, eyes and clothing. Take off all contaminated clothing immediately.
Wash hands before breaks and immediately after handling the product.
When using do not eat or drink. Do not smoke.
Keep away from food, drink and animal feedingstuffs.

7.2. Conditions for safe storage, including any incompatibilities
Requirements for storage rooms and vessels

Keep container tightly closed in a cool, well-ventilated place.
Store in a place accessible by authorized persons only.
Protect from direct sunlight.

Hints on joint storage

Incompatible with oxidizing agents.

Further information on storage conditions

Recommended storage temperature: 5 - 40°C

SECTION 8: Exposure controls/personal protection
8.1. Control parameters
Occupational exposure limits

CAS No	Substance	ppm	mg/m ³	fib/cm ³	Category	Origin
110-54-3	n-Hexane	20	72		TWA (8 h)	

Biological limit values

CAS No	Substance	Parameter	Value	Test material	Sampling time
110-54-3	Hexane	2,5-Hexanedion	0.4 mg/L	Urine	End of shift at end of workweek

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Verifix 2K Silicone Primer

Revision date: 18.08.2023

Product code: BO5500510P

Page 5 of 10

DNEL/DMEL values

CAS No	Substance		
DNEL type	Exposure route	Effect	Value
64742-49-0	Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane		
Worker DNEL, long-term	dermal	systemic	773 mg/kg bw/day
Worker DNEL, long-term	inhalation	systemic	2035 mg/m ³
Consumer DNEL, long-term	dermal	systemic	699 mg/kg bw/day
Consumer DNEL, long-term	inhalation	systemic	608 mg/m ³
Consumer DNEL, long-term	oral	systemic	699 mg/kg bw/day

8.2. Exposure controls
Appropriate engineering controls

Even in case of a full release, due to the small amount of substances present, it is not expected that exposure limits will be reached. However it is the duty of the user to verify this and follow given exposure limits at the workplace.

Individual protection measures, such as personal protective equipment
Eye/face protection

safety glasses with side-shields conforming to EN166

Hand protection

The selected protective gloves have to satisfy the specifications of EU Directive 89/689/EEC and the standard EN 374 derived from it.

Glove material: Butyl caoutchouc (butyl rubber), NBR (Nitrile rubber)

Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).

Skin protection

When handling with chemical substances, protective clothing with CE-labels including the four control digits must be worn.

EN 13034 (type 6 limited splash-tight)

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment. Combination filtering device
Respirator with filter for organic vapour, Recommended Filter type: A-P2

Environmental exposure controls

Do not flush into surface water or sanitary sewer system.

Do not allow to enter into soil/subsoil.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

SECTION 9: Physical and chemical properties
9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	clear
Odour:	characteristic
Boiling point or initial boiling point and boiling range:	60 °C
Lower explosion limits:	0,6
Upper explosion limits:	7,4
Flash point:	< 0 °C
Auto-ignition temperature:	>200 °C
pH-Value:	not applicable
Water solubility: (at 20 °C)	insoluble

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Verifix 2K Silicone Primer

Revision date: 18.08.2023

Product code: BO5500510P

Page 6 of 10

 Vapour pressure: 172 hPa
 (at 20 °C)

 Density (at 20 °C): 0,7 g/cm³
9.2. Other information
Information with regard to physical hazard classes

Explosive properties

In use, may form flammable/explosive vapour-air mixture.

Other safety characteristics

 Evaporation rate: 2,0
 (at 20 °C)

Solvent content: 94%

Solid content: 6%

 Viscosity / dynamic: 0,55 mPa·s
 (at 20 °C)

Further Information

Vapours can form explosive mixtures with air.

SECTION 10: Stability and reactivity
10.1. Reactivity

No hazardous reaction when handled and stored according to provisions.

10.2. Chemical stability

The mixture is chemically stable under recommended conditions of storage, use and temperature.

10.3. Possibility of hazardous reactions

Vapours can form explosive mixtures with air.

10.4. Conditions to avoid

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Protect from direct sunlight.

10.5. Incompatible materials

oxidizing agents

10.6. Hazardous decomposition products

No decomposition if used as directed.

SECTION 11: Toxicological information
11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008
Acute toxicity

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
64742-49-0	Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane				
	oral	LD50 >5000 mg/kg	Rat		
	dermal	LD50 >2000 mg/kg	Rat		
	inhalation (4 h) vapour	LC50 >20 mg/l	Rat		

Irritation and corrosivity

Causes skin irritation. May cause eye/skin irritation.

May cause eye irritation with susceptible persons.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Verifix 2K Silicone Primer

Revision date: 18.08.2023

Product code: BO5500510P

Page 7 of 10

SECTION 12: Ecological information
12.1. Toxicity

This product has no known eco-toxicological effects.

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
64742-49-0	Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane					
	Acute fish toxicity	LC50 mg/l	11,4	96 h	Oncorhynchus mykiss (Rainbow trout)	OECD 203
	Acute algae toxicity	ErC50 mg/l	30-100	72 h	Pseudokirchneriella subcapitata	OECD 201
	Acute crustacea toxicity	EC50	3 mg/l	48 h	Daphnia	OECD 202
	Fish toxicity	NOEC mg/l	2,04	28 d	Oncorhynchus mykiss (Rainbow trout)	
	Algae toxicity	NOEC	3 mg/l	3 d	Pseudokirchneriella subcapitata	OECD 201
	Crustacea toxicity	NOEC	1 mg/l	21 d	Daphnia magna (Big water flea)	OECD 211
110-54-3	n-hexane					
	Acute fish toxicity	LC50	2,5 mg/l	96 h	Pimephales promelas	Geiger et al. 1990

12.2. Persistence and degradability

CAS No	Chemical name				
	Method	Value	d	Source	
	Evaluation				
64742-49-0	Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane				
	OECD 301F	98%	28		
	Readily biodegradable (according to OECD criteria).				

12.3. Bioaccumulative potential

Bioaccumulation is unlikely.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
110-54-3	n-hexane	3,9

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

The substance in the mixture does not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

Do not flush into surface water or sanitary sewer system.

Avoid subsoil penetration.

SECTION 13: Disposal considerations
13.1. Waste treatment methods

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Verifix 2K Silicone Primer

Revision date: 18.08.2023

Product code: BO5500510P

Page 8 of 10

Disposal recommendations

Can be incinerated, when in compliance with local regulations.

List of Wastes Code - residues/unused products

080111 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU and removal of paint and varnish; waste paint and varnish containing organic solvents or other hazardous substances; hazardous waste

List of Wastes Code - used product

080111 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU and removal of paint and varnish; waste paint and varnish containing organic solvents or other hazardous substances; hazardous waste


List of Wastes Code - contaminated packaging

150107 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); glass packaging


Contaminated packaging

Dispose of completely emptied containers as combustible waste or metal waste depending on the material.

SECTION 14: Transport information
Land transport (ADR/RID)

14.1. UN number or ID number:	UN 3295
14.2. UN proper shipping name:	HYDROCARBONS, LIQUID, N.O.S. (Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane)
14.3. Transport hazard class(es):	3
14.4. Packing group:	II
Hazard label:	3
	
Classification code:	F1
Special Provisions:	640D
Limited quantity:	1 L
Excepted quantity:	E2
Transport category:	2
Hazard No:	33
Tunnel restriction code:	D/E

Inland waterways transport (ADN)

14.1. UN number or ID number:	UN 3295
14.2. UN proper shipping name:	HYDROCARBONS, LIQUID, N.O.S. (Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane)
14.3. Transport hazard class(es):	3
14.4. Packing group:	II
Hazard label:	3
	
Classification code:	F1
Special Provisions:	640D
Limited quantity:	1 L
Excepted quantity:	E2

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Verifix 2K Silicone Primer

Revision date: 18.08.2023

Product code: BO5500510P

Page 9 of 10

Marine transport (IMDG)

14.1. UN number or ID number:	UN 3295
14.2. UN proper shipping name:	HYDROCARBONS, LIQUID, N.O.S. (Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane)
14.3. Transport hazard class(es):	3
14.4. Packing group:	II
Hazard label:	3



Special Provisions:	-
Limited quantity:	1 L
Excepted quantity:	E2
EmS:	F-E, S-D

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number:	UN 3295
14.2. UN proper shipping name:	HYDROCARBONS, LIQUID, N.O.S. (Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane)
14.3. Transport hazard class(es):	3
14.4. Packing group:	II
Hazard label:	3



Special Provisions:	A3 A324
Limited quantity Passenger:	1 L
Passenger LQ:	Y341
Excepted quantity:	E2
IATA-packing instructions - Passenger:	353
IATA-max. quantity - Passenger:	5 L
IATA-packing instructions - Cargo:	364
IATA-max. quantity - Cargo:	60 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: Yes


SECTION 15: Regulatory information
15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 29, Entry 40, Entry 75

2004/42/EC (VOC): 94 %

National regulatory information

Water hazard class (D): 2 - obviously hazardous to water

15.2. Chemical safety assessment

For this substance a chemical safety assessment has not been carried out.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Verifix 2K Silicone Primer

Revision date: 18.08.2023

Product code: BO5500510P

Page 10 of 10

SECTION 16: Other information
Changes

This data sheet contains changes from the previous version in section(s): 2.

Classification for mixtures and used evaluation method according to Regulation (EC) No 1272/2008 [CLP]

Classification	Classification procedure
Flam. Liq. 2; H225	On basis of test data
Asp. Tox. 1; H304	Calculation method
Skin Irrit. 2; H315	Calculation method
STOT SE 3; H336	Calculation method
Aquatic Chronic 2; H411	Calculation method

Relevant H and EUH statements (number and full text)

H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H336	May cause drowsiness or dizziness.
H361f	Suspected of damaging fertility.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.

Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)